

FLAT ENAMEL PAINT

PRODUCT DESCRIPTION

Flat Enamel Paint is an alkyd-based undercoat. It is used to improve inter-coat adhesion between a primer and a topcoat. Also used as a sandwich coat between an existing solvent-based topcoat and a water-based topcoat. **Flat Enamel Paint** is used as a general-purpose undercoat on previously painted or suitably primed plaster, wood, metal, etc. **Flat Enamel Paint** provides additional build and filling for superior protection.

SPECIFICATIONS

Flat Enamel Paint provides excellent adhesion and may be overcoated by a variety of alkyd and emulsion-based topcoat systems.

APPLICATION

Flat Enamel Paint is supplied Ready for Use. Thinning is not recommended. Apply by brush, roller, or airless spray, applying the product evenly at constant film thickness. Allow a minimum of 4 hours during before over coating. **Flat Enamel Paint** should not be applied at temperatures below 5 °C or above 45 °C, neither should it be applied at relative humidities in excess of 80% or 2degC above dew point.

TECHNICAL DATA

- **Colour** Range
- **Coating Thicknesses** 65 microns @ 7sq m/ltr per coat
- **Volume Solids** 46 % +- 1
- **Drying Time** 2 to 4 hours @ 25 °C & 50 % RH
- **Over coating Time** 4 to 12 hours (if drying time is adhered to per above)
- **Spreading Rate** 6 - 9 square metres / litre depending on texture
- **Solvent for Cleaning** Mineral Turpentine

HEALTH AND ENVIRONMENT

There is no health risk involved in handling **Flat Enamel Paint**. Spillages and splashes may be removed with clean water. Avoid spillages into main water supply or landfills. Consult your local authority for information on the disposal of spillages.

GENERAL

This information is shared in good faith, is based on our present state of knowledge, and is subject to technological upgrades or advances. We cannot guarantee the performance of our products as we have little or no control over their end use. We do, however, warrant that if used as recommended, the product will perform as specified or expected.